



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
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Canada

Tel (613) 632-5200

D5413-1
Job Sheet 171555

Accounting Job RD17-1027-01



Part No: D5413-1

Job Qty: 20 ea

Part Name: Crosstube Support



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 2/2/18

Job Tracking No:

Due Date: 2/28/18

Created By: Linda Lacelle

Type: R+D

Description:

Note: TBD DWG D5413 REV A IPP Rev:A RQ 16.10.06 Verified by DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	20 Ea		2/23/18	0.00	0.00	Start Up Machining-4		8.2 18-02-20
100	Bandsaw	20 pcs		2/23/18	0.00	0.00	Bandsaw1		8.2 18-02-20
110	CNC Vertical Machining	20 pcs		2/23/18	0.00	0.27	HAAS1-1		8.2 18-02-20
120	QC	20 pcs		2/23/18	0.00	0.00	QC2 Machining-4		8.2 18-02-20
122	Mill Conv	20 pcs		2/27/18	0.00	42.00	Mill Conv 1		8.2 18-02-20
123	QC	20 pcs		2/27/18	0.00	0.00	QC2 Machining-4		8.2 18-02-20
130	QC	20 pcs		2/27/18	0.00	0.00	QC8 Machining-4		8.2 18-02-20
140	HandFinish	20 pcs		2/27/18	0.00	3.82	HandFinish1		mmL 18/03/18
150	SprayPaint	20 pcs		2/28/18	0.00	5.00	Spray Paint		APR 13 2018
160	QC	20 pcs		2/28/18	0.00	0.00	QC14		APR 25 2018
170	Packaging	20 pcs		2/28/18	0.00	0.00	Packaging3-2	5/230A	APR 25 2018
180	QC21-SA	20 Ea		2/28/18	0.00	0.00	QC21		APR 25 2018

Part Op 100 - Cut Blanks 5.00" long

Descriptions: 110 - Machine as per Folio FB504 Folio Rev: AA Dwg Rev: A -Deburr

120 - QC2- Inspect parts off machine FAI/FAIB

122 - Manufacture as per dwg

123 - QC2- Inspect parts off machine FAI/FAIB

130 - QC8- Inspect parts - second check

140 - Chemical Conversion Coat per QSI005 4.1

150 - ***MASK AS PER DWG NOTE 8*** PRIME AS PER DWG QSI005 4.2.1.3.3 BATCH: 138747 PAINT AS PER DWG QSI005 4.2.2.4 BATCH: 138819

160 - QC14- Inspect Spray Paint

170 - Identify as per dwg & Stock Location:

180 - QC21- Final Inspection - Work Order Release

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6B2.500X04.500	6061-T6 Bar 2.50 X 4.50	8.3320 ft (.4166 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M6061T6B2.500X04.500	8	13	0



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Container No: 8043821



Part: D5413-1

Job No: 171555

Serial No/Batch: 8043821

Revision: D5413

Inspector:

Date: 02/20/18

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